TEAC AN-300 NOISE REDUCTION UNIT SERVICE MANUAL



TEAC CORPORATION

TEAC CORPORATION OF AMERICA

TEAC TONBAND-ANLAGEN

VERTRIEBS GmbH

TEAC HONGKONG LIMITED

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1. GENERAL DESCRIPTION

The TEAC AN-300 is a 4 Channel DOLBY "B" system NOISE REDUCTION UNIT designed for use with any quality tape deck having independent INPUT and OUTPUT LEVEL controls. Each DOLBY circuit is employed for recording or playback with its operating mode selected by a change over switch. Unit operation and service is extremely simple and easy.

This manual describes the adjustment, inspection and calibration procedure to be accomplished by service engineers. Explanations which duplicate those in the owners instruction manual, and detailed circuit theory operation have been omitted. Refer to the owners instruction manual for complete operating instructions,

In the event difficulties are encountered during complex adjustment or repair, contact the nearest TEAC Factory Service Center or Field Office.

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2. SERVICE DATA

	SPECIFICATIONS	DESCRIPTION	CONDITION
RECORD SECTION:	Frequency Response	10kHz: +10dB ±1dB 1kHz: 5.5dB ±1dB	Measured at level -40dB below specified Input level.
	**	20Hz∿15kHz, ±1dB 20Hz∿20kHz, ±1dB	Measured at specified Input level. With MPX FILTER SW OUT position.
	Record Input Sensitivity (LINE INPUT jacks)	100mV ±1dB	
	INPUT Impedance	70kΩ or more	
	Record Output Level (Record Output jacks)	300mV	Load impedance $50 k\Omega$ or more
	Harmonic Distortion	0.2% or less	With Frequency lkHz
	Multiplex Filter	19kHz, -30dB or more 38kHz, -25dB or	With DOLBY NR SW OUTPUT position
	Signal-to-Noise Ratio	more 65dB or higher	With INPUT jacks Shorted
	Channel Separation	55dB or less	With Frequency 1kHz INPUT jacks with 5.6KΩ connect
	GAIN Adj. Sensitivity	10dB ±0.25dB	
	LAW Adj. Sensitivity	2dB ±0.25dB	
PLAYBACK SECTION:	Frequency Response	10kHz, -10dB ±1dB 1kHz, -5.5dB ±1dB	Measured at level -40dB below specified Input level.
		20Hz∿15kHz, ±1dB 20Hz∿20kHz, ±1dB	Specified Input level. With MPX FILTER SW OUT position
	Playback Input Sensitivity (TAPE INPUT jacks)	100mV ±1dB	
	INPUT Impedance	70kΩ or more	
	Playback Output level (MONITOR OUTPUT jack)		Load Impedance 50kΩ or more

	SPECIFICATIONS	DESCRIPTION	CONDITION
Cont.	Harmonic Distortion	0.2% or less	With Frequency 1kHz
	Low Pass Filter	20kHz, OdB 35kHz, -3dB 100kHz, -50dB or more	With MPX FILTER SW OUT position
	Signal-to-Noise Ratio	65dB or higher	INPUT jack Shorted
	Channel Separation	60dB or less	With Frequency 1kHz INPUT jack With 5.6KΩ connect
POWER SUPPLY:	AC INPUT Voltage AC INPUT Frequency	100V 10% 117V 10% 100,117,220,240V (With Voltage Selector SW) 50Hz 60Hz	AN-300D AN-300A AN-300F
1	AC OUTLET	500W(MAX.)	Power unswitched
	Power Consumption	13W	

NOTE

As a result of countinuing changes and improvements during the production run, minor differences may be found between early and later machines. Refer to manual change sheets for information concerning modifications.

Should you have any questions concerning this manual, please contact Instruction Manual Project Department. Your query will receive personal attention.

Address: TEAC Corporation
Sales Office
Instruction Manual Project Dept.
Shinjuku Building
1-8-1, Nishi-Shinjuku,
Shinjuku-ku, Tokyo,
Japan

3. PRECAUTION

The AN-300 is particularly susceptible to induced hum, VTVM readings may be affected, therefore when making measurements observe the waveshapes at the VTVM with an oscilloscope. Ascertain that the waveshapes are clean and free of induced hum.

When making measurements at the TEST POINTS, the recommended and most convenient probe is MIYAMA #300, parts No. 57244040 IC-Clip. If this probe is not available use an insulated mini alligator Clip. Do not allow the clip to short the test points to adjacent components.

Vibration may cause the adjustable potentiometers (VR) of the AN-300 to move thereby upsetting the adjustments. After performing the adjustment procedures always secure the adjustable components with a drop of locking paint such as LOCTITE.

4. EQUIPMENT REQUIRED

Audio Frequency Oscillator:

Oscilloscope:

Attenuator: Resistor:

AC VTVM:

Adjustment Driver:

Head Tools:

20Hz ∿ 50kHz General purpose

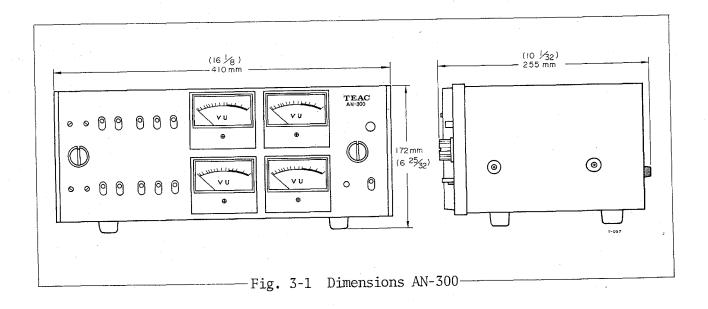
0 \sim 9 dB in 0.5 dB steps 4.7kΩ, 1 Watt

Input impedance $100k\Omega$ or higher

Frequency Response 20Hz ∿ 50kHz

Non inductive

General



5. LINEARITY CHARACTERISTIC CHECK

a) GENERAL-

The linearity characteristics of the AN-300 vary with the level and frequency of the applied signal. The signal during record mode of operation is compressed, the playback signal is expanded by exactly the same amount.

Linearity characteristics are adjusted in the playback mode. Since the same circuitry is utilized for recording and playback, only one adjustment is required, that is to say if the linearity characteristics are properly adjusted in the playback mode, they will also be adjusted for the record mode of operation.

To insure perfect performance, procedures are given for checking the frequency response and linearity characteristics in both record and playback modes.

The operational characteristics of the DOLBY "B" type noise reduction system are determined by the GAIN-LAW adjustments. Multiplex filter characteristics, signal noise ratio checks etc. are outlined elsewhere in this manual.

SPECIAL NOTE

GAIN- The low level signal linearity variation characteristic is determined by the GAIN adjustment. This will be set at 10 dB in step 7 below. We refer to this adjustment as "GAIN" and it is a critical determining factor in the overall performance of the DOLBY "B" type noise reduction system.

LAW- After adjusting the GAIN, in step 8 below we will adjust the FET operation threshold level with the LAW volume adjustment. In the DOLBY "B" type system this characteristic is called LAW and is set at 2 dB ±0.25 dB. Again this is a critical adjustment and must be performed accuratedly if optimum noise reduction is to be attained.

Proceed to the next page for the "GAIN-LAW ADJUSTMENT"

6. GAIN-LAW ADJUSTMENT

b) PREPARATIONS -

1. Set the controls of the AN-300 as outlined below:

OUTPUT LEVEL Control ... MAX. Counter clockwise INPUT LEVEL Control ... MAX. clockwise

2. Set the LAW adjustments on the DOLBY PROCESSOR PC Board as follows:

VR - 101 ····· L Channel 1 and 3 VR - 102 ···· R Channel 2 and 4 for MAX. counter-clockwise (CCW)

3. Short the test points with a jumper wire as outlined below:

FET GATE NO.29 \sim 35 ··· L Channel 1 and 3 FET GATE NO.30 \sim 35 ··· R Channel 2 and 4

The purpose of shorting these points together is to pinch off (disable) the FET.

4. Connect the VTVM to the test point listed below and chassis ground:

CAL POINT NO.25 · · · L Channel 1 and 3 CAL POINT NO.26 · · · R Channel 2 and 4

- 5. Apply a 5 kHz signal from the audio oscillator, with the VTVM connected as directed in step 4 above. Set the attenuator to obtain an indication on the VTVM of 3 mV. Begin the adjustment with the L channel.
- 6. Remove the VTVM from CAL POINT NO.25,26 and connect it to the REC OUTPUT jacks. The VTVM indication at this point should be considered 0 dB.
- 7. Place the DOLBY NR switch to the $\overline{\text{IN}}$ position. Adjust the GAIN volume to obtain a +10 dB (± 0.25 dB) indication on the VTVM. This is the low level signal linearity change adjustment.

GAIN VR - 103 ···· L Channel 1 and 3 GAIN VR - 104 ···· R Channel 2 and 4

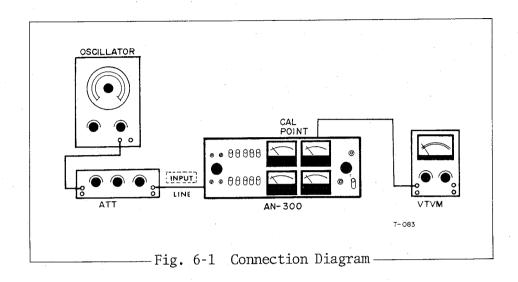
8. Disconnect the jumper leads installed in step 3. Now adjust the LAW volume to obtain a 2 dB (± 0.26 dB) decrease from the indication obtained in step 7.

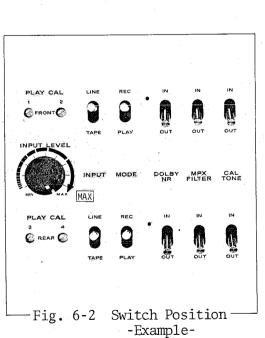
LAW VR - 101 ····· Channel 1 and 3 LAW VR - 102 ····· Channel 2 and 4

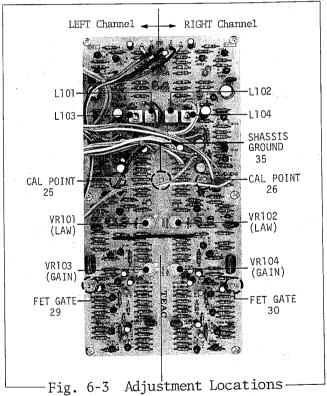
This adjustment determines the FET operating threshold level.

9. After making the above adjustments, secure all VR with locking paint.

GAIN-LAW ADJUSTMENT LOCATIONS





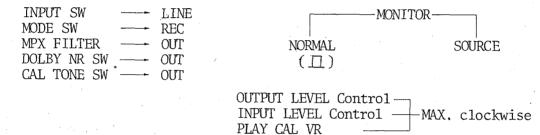


7. LEVEL METER CALIBRATION

a) GENERAL -

The DOLBY level in the AN-300 is set at 100mV as measured at the CAL POINT on the DOLBY PROCESSOR PC Board. The following procedures are used to adjust the AN-300 caliblation meter sensitivity and accuracy.

- b) PREPARATIONS -
 - 1. Set the AN-300 controls as outlined below:



- 2. Connect the VTVM between CAL POINT of the DOLBY PROCESSOR PC Board and chassis ground. Set the attenuator for -30 dB.
- 3. Set the VR on the METER amplifier PC Board as below:

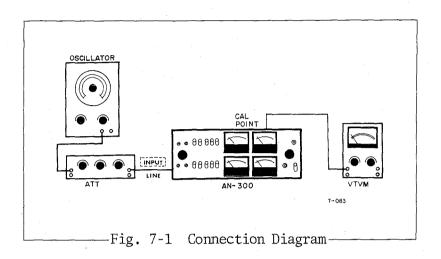
VR - 401,402 ··· Channel 1 and 2 VR - 403,404 ··· Channel 3 and 4 Set for all VR MAX. counter-clockwise

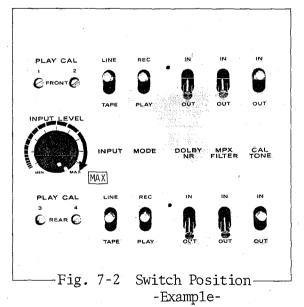
- 4. Apply a 400 Hz signal from the Audio oscillator, adjust the attenuator to obtain a reading of 100 mV.
- 5. Adjust all VR to obtain 0 VU (CAL Position) on the meter of the AN-300.

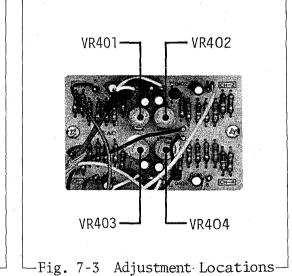
VR - 401 · · · Channel 1 VR - 402 · · · Channel 2 VR - 403 · · · Channel 3 VR - 404 · · · Channel 4

6. After making the above adjustments, secure all VR with locking paint.

LEVEL METER ADJUSTMENT LOCATIONS







8. CALIBRATION OSCILLATOR LEVEL ADJUSTMENT

a) GENERAL-

The AN-300 has an internal calibration oscillator to enable you to properly calibrate the AN-300 to the associated tape deck. In this step the oscillator output level will be adjusted.

b) PREPARATIONS --

1. Set the controls of the AN-300 as outlined below:

INPUT SW — LINE

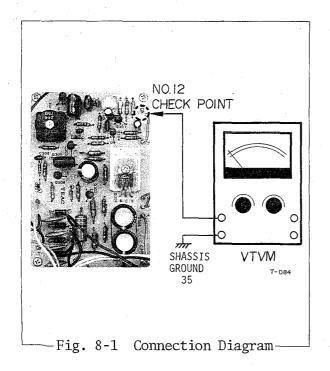
MODE SW — REC

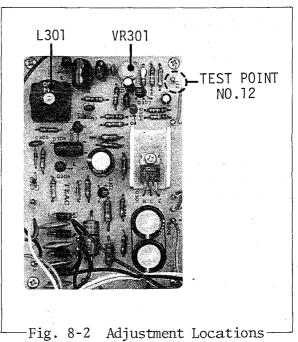
DOLBY NR — IN

MPX FILTER — OUT

CAL TONE SW — IN

- 2. Connect the VTVM across TP#12 (OSC PC Board on the bottom of the AN-300) and chassis ground 35.
- 3. Adjust the VR-301 (OSC PC Board) to obtain a 100 mV indication on the VTVM. This single adjustment takes care of all 4 channels.





9. MULTIPLEX FILTER ADJUSTMENT

a) GENERAL

When an FM tuner is used as a program source the action of the AN-300 could be affected by a multiplex leak carrier. The AN-300 incorporates an internal MPX filter to bypass the leak carrier.

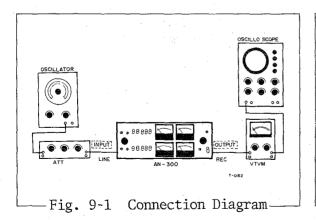
b) PREPARATIONS-

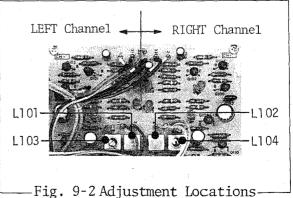
1. Set AN-300 controls as follow:

INPUT SW I	LINE		
MODE SW R	REC	MONITOR	
DOLBY NR ——— C	OUT		
MPX FILTER ——— I	IN NORMAI	SOURCE	3
CAL TONE C	OUT (I)	l.	

INPUT LEVEL Control · · · MAX. clockwise

- 2. Set the audio oscillator frequency at 400 Hz. Adjust signal level with attenuator to obtain an indication at the VTVM of -10 dB (0.244 mV). Begin procedure with the L channel.
- 3. Set oscillator frequency to 19 kHz $\pm 10\%$. Signal level is not changed. Adjust L-103/104 for a minimum indication at the VTVM.
- 4. Attenuation of the 19 kHz signal should be greater then 30 dB (7.74 mV) as compared to the original reading.
- 5. When optimum adjustment is obtained, secure L-103/104 with Locking Paint.





10. RECORD/PLAYBACK FREQUENCY RESPONSE CHECK

a) GENERAL-

Assuming the foregoing CAIN-LAW adjustments have been carefully performed and satisfactory results obtained on the accuracy checks, the frequency response for both record and playback operation sould conform to the charted specification.

The following checks are used to determine overall performance of the AN-300 and may be usefull when trouble shooting.

 . RECORD	ERFOLIENCY	RESPONSE	CHECK-

b) PREPARATIONS-

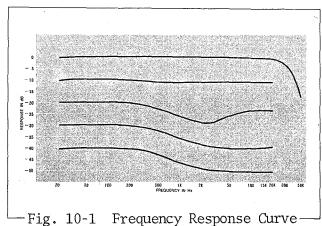
1. Set the AN-300 controls as outlined below:

INPUT SW LINE	MON.	ITOR ——
$MODE SW \longrightarrow REC$		
MPX FILTER → OUT	NORMAL	SOURCE
DOLBY SW IN	(П)	
CAL TONE SW \longrightarrow OUT		

OUTPUT LEVEL Control · · · MAX. counterclockwise INPUT LEVEL Control · · · MAX. clockwise

- 2. Apply a 400 Hz signal from the AF socillator, set AF oscillator output level to obtain a center indication(CAL position) on the meter of the AN-300. The voltage at the INPUT jacks will be the DOLBY reference level.
- c) PROCEDURES —

With equipment connected as shown in Fig.10-3 and the setting in accordance with "Preparations", measure the frequency response for each input level (see RECORD FREQUENCY RESPONSE CURVE).



-Fig. 10-1 Frequency Response Curve--Record-

b) PREPARATIONS

1. Set the controls of the AN-300 as outlined below:

INPUT SW		TAPE
MODE SW	· —	PLAY
MPX FILTER	-	OUT
DOLBY NR S	₩	IN
CAL TONE S	W	OUT

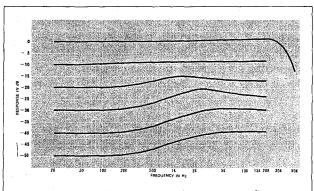


PLAY CAL VR MAX. clockwise OUTPUT LEVEL Control ... MAX. clockwise

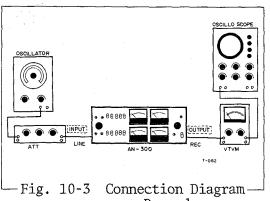
2. Apply a 400 Hz signal from the Audio oscillator, set oscillator output level to obtain a center indication on the meter of the AN-300 (CAL position).

c) PROCEDURES-

With equipment connected as shown in Fig. 10-4, setting in accordance with "Preparations", measure the frequency response for each input level.



-Fig. 10-2 Frequency Response Curve--Playback-



-Fig. 10-4 Connection Diagram

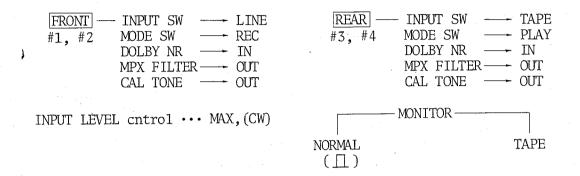
-Record-

-Playback-

11. OVERALL PERFORMANCE CHECK

PREPARATIONS:

1. Set the controls of the AN-300 as outlined below:



- 2. Set the audio oscillator for 400 Hz, adjust output attenuators for a 0 VU (CAL) indication on the AN-300 VU meters #1 and #2.
- 3. Adjust the front PLAY CAL #1 for a 0 VU reading on rear VU meter #3. Adjust the front PLAY CAL #2 for a 0 VU reading on rear VU meter #4.
- 4. With all VU meters indicating 0 VU, the VTVM should indicate 300 milivolts. If these readings are not obtained, perform the alignment procedures described elsewhere in this Manual.
- 5. Considering the 300 mV in step 4 to represent 0 dB, sweep the frequencies from 20 Hz to 20 kHz. The output should remain flat as shown in Fig.11-2.
- 6. Decreasing the input level in 10 dB steps, sweep the frequencies at each range and compare the VTVM reading with the chart in Fig.11-2.
- 7. An overall response check can be accomplished as follows: With the audio oscillator 30 dB (9.48 mV) down from its level in step 3, set it for 5 kHz. Note the VTVM reading, then switch the DOLBY NR switch (front) to OUT. The reading should decrease 10 dB, ± 1.25 dB, and then return to the former level when the DOLBY NR switch is placed IN.

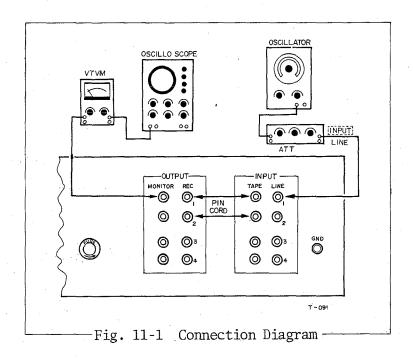
NOTE: Do not take level readings from the AN-300 VU meters except in step 3 and 4 above. Use a VTVM to determine responses in these checks.

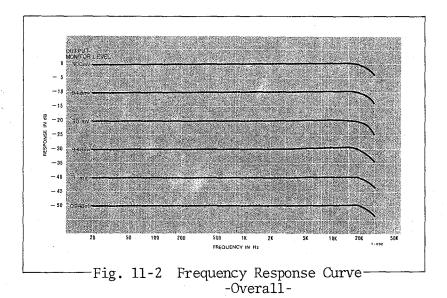
CONNECTION PROCEDURE-

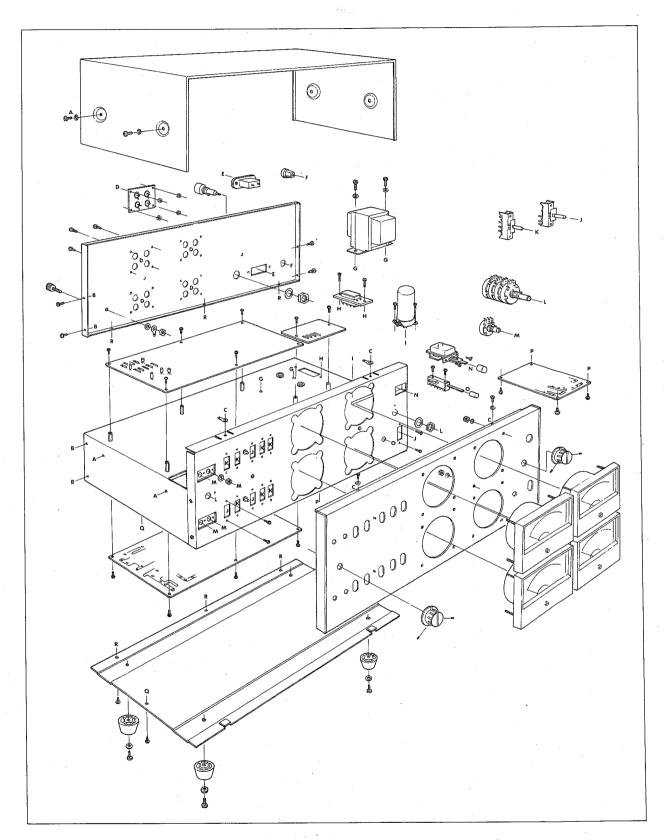
1. Connect the Audio Oscillator to both Front channels (#1 & #2) LINE jacks.

2. Connect the Front channel (#1 & #2) REC jacks to the Rear channel (#3 & #4) TAPE jacks with short pin-jack cords.

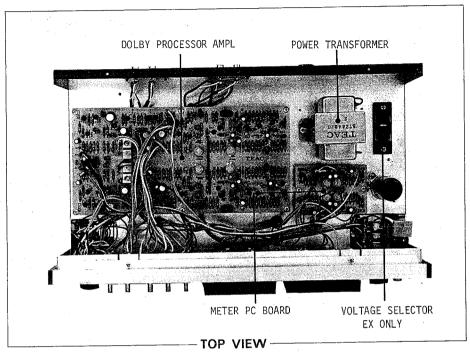
NOTE: Refer to the TEAC DECIBEL TABLE on last page for obtaining conversion of millivolts to dB if your meter does not provide a dB scale.

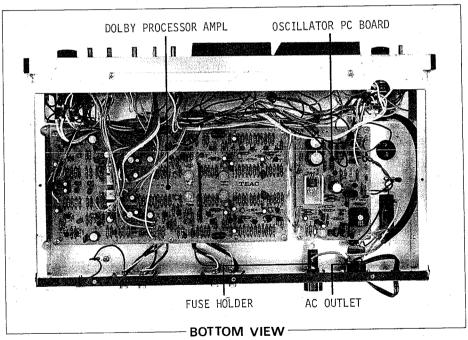






13. PARTS LOCATION





NOTE: For ordering parts refer to the exploded view of the PARTS LIST An accompanying listing provides the correct part numbers.

14. TROUBLE SHOOTING

NOTE

The following guide lists specific difficulties that could occur in the AN-300

Several possible causes are listed for each malfuncton. Visually inspect the unit for any damage such as broken or burned components or wiring; loose connections; etc.

The AN-300 Noise Reduction Unit employs conventional solid state circuitry and is designed to provide extended trouble free operation if operated in accordance with the operating instructions.

The following difficulties may occur as a result of improper calibration or incorrect operation and do not represent equipment malfunctions.

* Loss of high frequencies when playing tapes.

DOLBY switch is IN, but the tape is not Dolby-encoded.

If non-Dolby tapes are played back through the AN-300 with the DOLBY switch at the IN position a noticeable loss of high frequencies will occur. No benefits are drived in this case, for no noise reduction is achieved unless the tape is recorded and play back through the AN-300. Therefore, when playing non-Dolby-encoded tapes the DOLBY switch should always be in the OUT position.

* Sound is abnormal when using the Dolby process.

If the AN-300 is properly calibrated to your tape deck, no change in frequency response will occur. The Dolby system does not limit or affect overall freq. response. Only the inherent tape noise and hiss are affected. The complete absence of hiss and noise may cause you to feel that some high frequencies have been lost, but this is not the case.

However if the play or record calibrations are improperly accomplished a degradation of sound quality will result. Since the record/playback expansion/compression levels must be exactly opposite to achieve maximum noise reduction, proper calibration and operating procedures are of paramount importance.

If sound quality seems poor or abnormal, recheck the calibration adjustments as outlined in the Instruction Manual.

The following are malfunctions that may occur as a result of component failure.

* Symptom — VU meter indications are sluggish although the AN-300 operates normally.

PROBABLE CAUSES: Defective transistor, Q401 $_{\circ}$ 404 or associated components of meter amplifier PC board assembly #5724478.

Variable resistors VR-401~404 improperly adjusted. See Adjustment Location of manual.

* Symptom — REC-CAL. oscillator output is incorrect and VR-301 will not adjust properly.

PROBABLE CAUSES: Defective transistor, $Q303\sim307$ or associated components of PC board assy #57244740.

- * Symptom No playback audio, level meters deflect, control at 'maximum'.

 PROBABLE CAUSES: Defective transistor, Q113\Q115
 of Dolby amplifier PC board assy #57245150
 (57245160) or associated components.
- * Symptom Playback tape deck meter deflect, but the AN-300 meters do not move and no audio is heard.

 PROBABLE CAUSES: Defective transistor, Q101~Q111 or associated components of Dolby amplifier PC board assy #57245150 (57245160).
- * Symptom Tape deck will not "record", AN-300 VU meters deflect but no signal is present at tape deck.

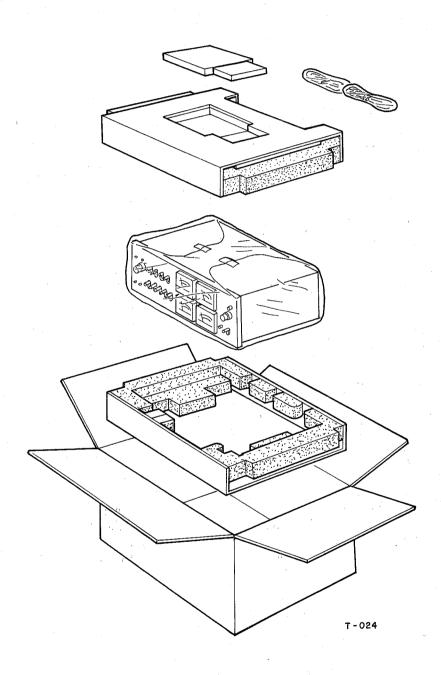
 PROBABLE CAUSES:
 - 1. Three head tape decks, check setting or tape deck monitor switch, must be in source position.

If VU meters of tape deck deflect but recording does not occur, tape deck is defective.
 If VU meters of tape deck do not move even with

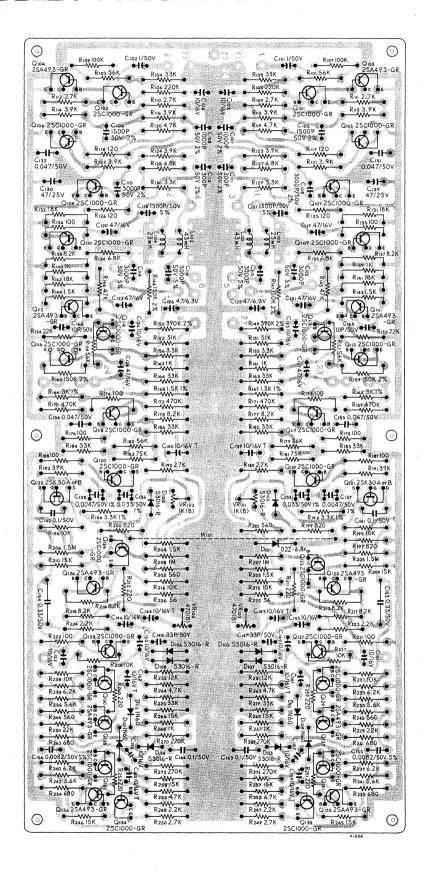
3. If VU meters of tape deck do not move even with monitor switch in source position, check for defective transistor Q113~Q115 or associated circuitry of Dolby amplifier PC board assy #57245150 (57245160).

15. PAKING FOR SHIPMENT

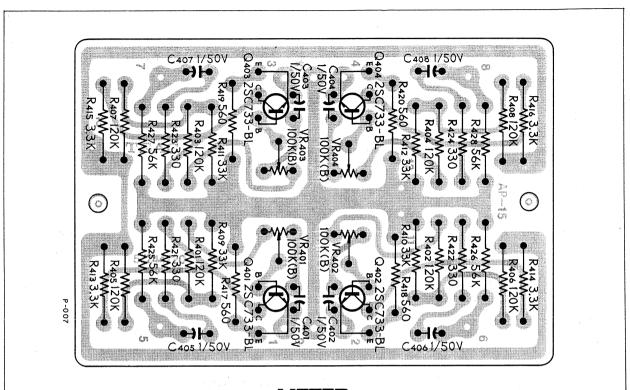
If the unit is to be returned to a TEAC Factory Service Center for repair, carefully pack as shown below.



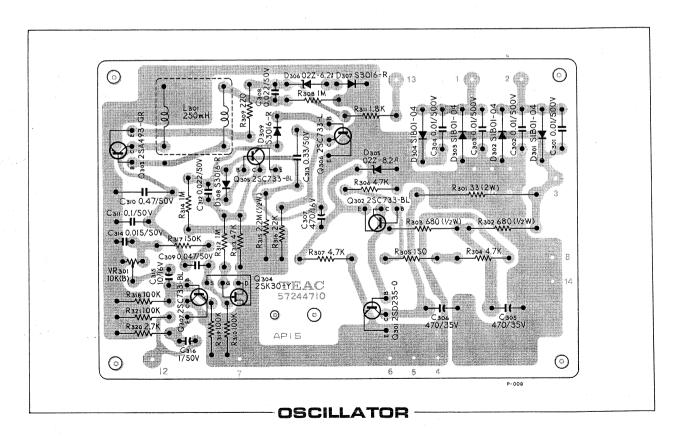
DOLBY PROCESSOR PC BOARD



METER AND OSCILLATOR PC BOARDS



METER -



EXPLODED VIEW AND PARTS LIST

REPLACEMENT INFORMATION

Replacement part are available through your nearest TEAC dealer or directly from the TEAC office. Changes are constantly being made to make TEAC products better and more reliable. Therefore, when ordering parts, always include the following information:

MODEL SERIAL NO. REF NO. PART NO. DESCRIPTION

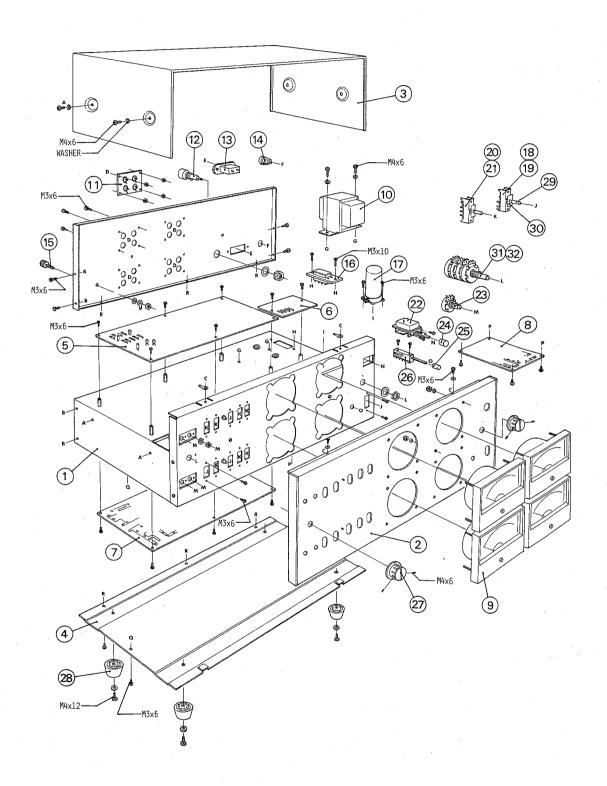
NOTICE OF MARKET MODEL IDENTIFICATION ABBREVIATIATIONS

DM For only domestic (Japan) market decks.

EX For all export versions except TCA or Japan.

TCA For TCA (US) versions only.

EXPLODED VIEW DIAGRAM AN-300



PARTS LIST AN-300 BREAKDOWN

REF.	TEAC		1.a.t	2nd
NO.	PARTS NO.	DESCRIPTION	lst	2114
1	57244800	Chassis, Main (Assy)		
2	57244870	Panel, Front (Assy)		
3	57244830	Bonnet		
4	57244900	Cover, Bottom	. *	
5	57245150	PC Board Assy, Dolby Ampl. (A) 2SK30DA		•
6	57244780	PC Board Assy, Level Meter		
7	57245160	PC Board Assy, Dolby Ampl. (B) 2SD30DB		
8	57244740	PC Board Assy, Oscillator (400Hz)		
9	50581410	Meter, Level		
10	57244810	Transformer, Power (DM, TCA)		
	57244820	Transformer, Power (EX Only)		•
11	50430190	Jack, Pin, US 4P		
12	50924500	Fuse Holder		
13	50431151	Outlet, AC		
14	50276810	Grommet, Cord		
15	50454071	Post, Grounding		
16	50927611	Voltage Selector		
17	50551320	Capacitor, Elec., 1000 50V		
18	50936690	SW, Lever (Monitor source)		
19	50936960	SW, Lever (DOLBY NR)		4 - 1
20	50937580	SW, Lever (MPX Filter, Input)		
21	50447300	SW, Lever (MODE, CAL Tone) SW, Push (Power)		
22	50444500 57243880	VR, Single 100k(B) (PLAY CAL)		
23 24	50937270	Push Button (POWER)		
24 25	50937270	Push Button (Recording check)		
26	57244910	SW, Push (Recording check)		
27	50253840	Knob, B-25B (INPUT Level, OUTPUT Level)		
28	50283830	Mount Foot	a.	
29	57240380	Knob, Lever SW		
30	50937220	Sheet, Lever SW		
31	57244940	VR, Single (INPUT Level) 100k(B)		
32	57244950	VR, Single (OUTPUT Level) 10k(B)		

DOLBY PROCESSOR AMPLIFIER CIRCUIT PARTS

CIRCUIT REF.NO.	TEAC PARTS NO.	DESCRIPTION	lst	2nd
	57245150	PC Board Assy, A (2SK30DA)		
•	57245160	PC Board Assy, B (2SK30DB)		
CAF	ACITORS			
ALL CAPACITORS	IN MICROFA	RADS UNLESS		
OTHERWISE NOTEL				
				,
C101/102	50554540	Elec. 1	,	
C103/104·123∿4	50554050	Elec. 10 16V	-	
C105/106	50596330	Polyst. 1500p *		
C107/108	50596290	Polyst. 1000p *		
C109/110	50596400	Polyst. 3000p *		
C111/112	50596160	Polyst. 300p *		
C113∿116	50592600	Polyst. 3000p **		
C117/118	50592530	Polyst. 1500p **		
C119∿122·127∿8	50554010	Elec. 47 16V		-
C125/126	50554030	Elec. 47 6.3V		
C129/130	50554020			
C131∿134	50548270	, ,		
C135/136	50594850	Mylar .033 *(1%)		
C137/138	50594810	Mylar .0047 *(1%)		
C139/140·143∿4	50546810	Tantalum 10 16V		
C141/142·163∿4	50548520	Mylar 0.1		
C145/146·149∿0	50554050	Elec. 10 16V		
C147/148	50543510	Mica 33p		
C151/152·157∿8	50554050	Elec. 10 16V		
C153/154	50595600	Mylar .33 *(10%)		\$ 5
C155/156	50548940	Mylar .0082 **		
C159∿162	50546810	Tantalum 10 16V		
C165/166	50543310	Mica 10p		
,				
	DIODES			
	DIODE2			
D1-01	E0/22000	7		
D101 D103~108·113~4	50422880 50422440			
•		Silicon S3016-R		
D109∿112	50422130	Germanium IN60		
	COILS			
L101/102	57244760	43mH		
L103/104	50566650	23mH	1	

DOLBY PROCESSOR AMPLIFIER CIRCUIT PARTS, con't

CIRCUIT REF.NO.	TEAC	DESCRIPTION		lst	2nd
211	ICON TRANS	1510KS			
0101/102·105∿0	50424100	2SC1000(GR)			
Q103/104·111∿2	50424110	2SA493 (GR)			
0113~120 • 123~4	50424100	2SC1000(GR)			į
Q121/122	57240981	FET 2SD30DA			
0125/126·135∿8	50424110	2SA493(GR)			
Q127~134	50424100	2SC1000 (GR)			
CAR	BON RESIST	ORS			
ALL RESISTORS I					
1/4 WATT UNLESS	OTHERWISE	NOTED.			
R101/102·179∿0	E0573340	E C1-			
R101/102·1/9·00 R103/104·163~4	50573240 50573180	56k 33k			
R105/104·103·04 R105/106	50573180	220k	*	f	
R103/108	50573300	100k			
R107/108 R109∿112	50572920	2.7k		·	
R113~116·121~4	50572960	3.9k			·
R117/118·125~6	50572600	120			
R119/120	50572980	4.7k			
R127/128·133~4	50573020	6.8k			
R129/130	50572940	3.3k			
R131/132	50573120	18k			
R135/136·173∿6	50572580	100			
R137/138·177∿8	50573040	8.2k			
R139/140·161∿2	50572820	1k			
R141/142	50571120	18k			
R143/144·203∿4	50572860	1.5k			
R145/146	50573220	47k			
R147/148·159∿0	50529970	150k 2%			
R149/150	50259950	390k 2%			
R151/152	50571230	51k			
R153/154	50573140	22k			
R155/156	50570940	3.3k			
R157/158·	50573000	5.6k			
R165/166	50529980	3k 1%			
R167/168	50529990	1.5k 1%			
R169 172	50573460	470k			
R181/182	50573270	75k			
R183 186 · 219 · 0	50573180	33k			
R187/188·221~2	50572580	100			
R189/190·249∿0	50572920	2.7k		1	

DOLBY PROCESSOR AMPLIFIER CIRCUIT PARTS, con't

REF.NO. PARTS NO. DESCRIPTION R191/192 50573200 39k R193/194 50529960 3.3k 1% R195/196·215~6 50573060 10k	
R193/194 50529960 3.3k 1%	
D105/106.21506 50572060 10k	
R197·199/200 50572800 820	
R201/202·243~4 50572760 560	
R205/206 50573580 1.5M	
R207/208 50573540 1M	•
R209/210·245∿6 50573100 15k	
R211/212·251∿2 50572660 220	
R213/214·217∿8 50573040 8.2k	
R223/224·247∿8 50572900 2.2k	
R225/226 50572520 56	
R227/228·237∿8 50573000 10k	
R229/230 50573140 22k	
R231/232 50573080 12k	
R233/234·239∿0 50573010 6.2k	
R235/236·241∿2 50573000 5.6k	
R253/254·261∿2 50572780 680	
R255/256·263·4 50572980 4.7k	
R257/258·265∿6 50573100 15k	,
R259/260 50572660 220	
R267/268 50572820 1k	•
R269∿272 50573400 270k	
POTENTIOMETER	
VR101/102 50533530 1kΩ B	
VR103/104 50533440 470Ω B	

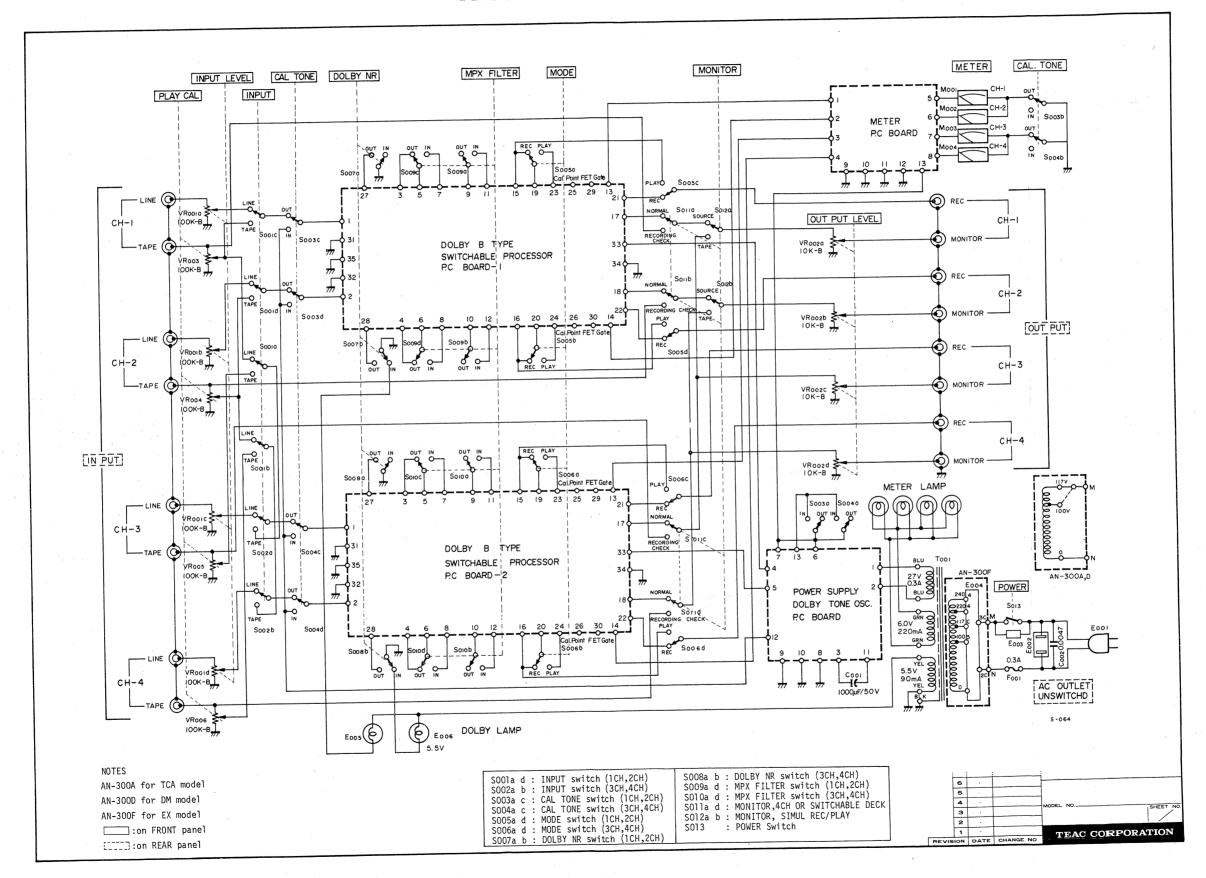
OSCILLATOR AMPLIFIER CIRCUIT PARTS

CIRCUIT	TEAC		lst	2nd
REF.NO.	PARTS NO.	DESCRIPTION	15.	2110
	57244740	PC Board Assy	,	
CAP	ACITORS			
ALL CAPACITORS	IN MICROFA	RADS UNLESS		
OTHERWISE NOTED	(*50V 10%) .	,	
C301∿304	50542230	Seramic 0.01 500V DC		and the second second
C305/306	50554620	Elec. 470 35V		
C307	50554400	Elec. 470 16V		
C308·312	50548290	Mylar 0.022 *	,	
C309	50548270	Mylar 0.047 *		
C310	50595640	Mylar 0.47 *		
C311	50548520	Mylar 0.1 *		
C313	50595600	Mylar 0.33 *		
C314	50548420	Mylar 0.015 *		
C315	50554050	Elec. 10 16V		
C316	50554540	Elec. 1 50V		
DIO	DES			
D301∿304	50422850	Silicon SIB01-04		
D305	50422860	Zener 02Z8.2A		
D306	50422870	Zener 02Z6.2A		
D307∿309	50422440	Silicon S3016-R	'	
COI				
L301	57244750	OSC 250mH		
	ICON TRANS			
Q301	50424190	2SD235(0)	Ť	
Q302 · 307	50424440	2SC733(BL)		
Q303	50424110	2SA493 (GR)		
Q304	50423840	FET 2SD30(Y)		
Q305;306	50423510	2SC733(Y)		
	BON RESIST		,	
ALL RESISTORS I				
1/4 WATT UNLESS				·
R301	50578460	33 2W		
R302/303	50574780	680 1/2W		
R304·306/307	50572980	4.7k		
R305	50572620	150	·	
R308·312√314	50573540	1M		
R309	50572660	220	,	
R310·318√9·321	50573300	100k		
R311	50572880	1.8k		
R313	50573220	47k		
R315	50574180	2.2M 1/2W		
R316	50573140	22k		
R317	50573340	150k		
R320	50572920	2.7k		
	ENTIOMETER			
VR301	50533480	10kΩ B	I	1

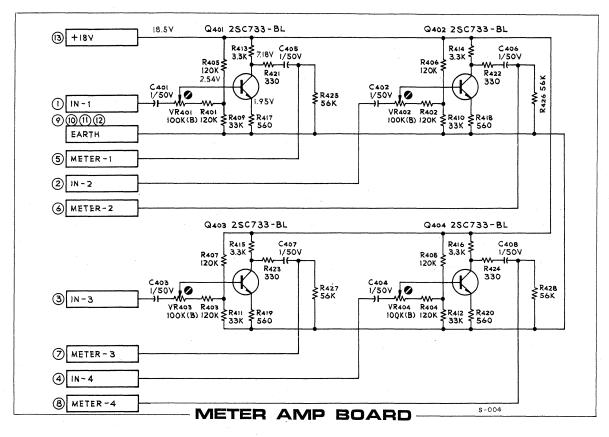
METER AMPLIFIER CIRCUIT PARTS

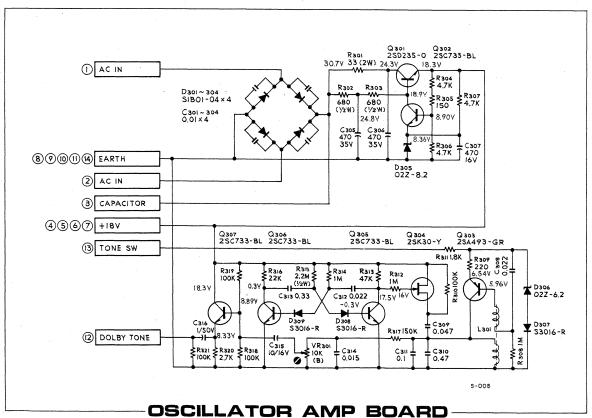
	,	
CIRCUIT	TEAC	
REF.NO.	PARTS NO. DESCRIPTION	
	57244780 PC Board Assy	
C401~408	50554540 Elec. 1µF 50V	
Q401~404	50424440 Silicon 2SC733(BL)	
R401∿408	50573320 120kΩ 5% 1/4W	
R409∿412	50573180 33kΩ 5% 1/4W	
R413∿416	50572940 3.3kΩ 5% 1/4W	
R417∿420	50513910 560Ω 5% 1/4W	
R421∿424	50572700 330Ω 5% 1/4W	
R425∿428	50513990 56kΩ 5% 1/4W	
VR401~404	50533490 VR 100kΩ B	

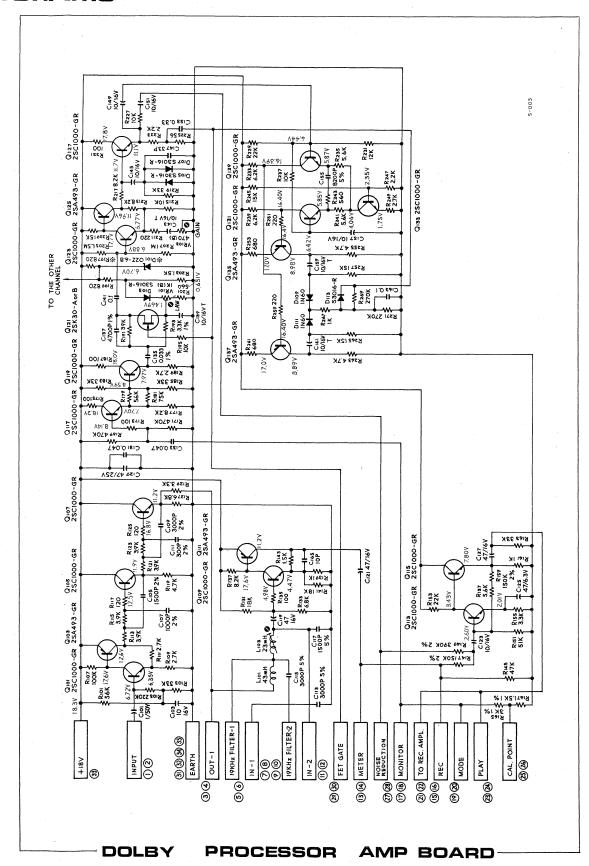
WIRING DIAGRAM



SCHEMATIC DIAGRAMS







TEAC DECIBEL TABLE

Γ_{1}	774	0 db	1	.774	0 db		.774	0 db	1 1	.774	0 db	1	.774	0 db	1	.774	0 db	1	.774	0 db	1 1	179.	126.	89.4	63.2
<u> </u>		1	 `- -		10 00	 ' -			 - -		0 00	<u> </u>	.,,,4	0 00		.774	0 00	 ' -	600Ω	0 00		32Ω	16Ω	[8Ω]	4Ω
.94	.730	120.5	9.44	7.30	100.5	94.4	73.0	80.5	944		60.5		7 20	40 =	l., ,	72.0	20. 5			۱		-	-	83.9	59.6
.89			8.91	6.90	100.5	89.1	69.0	81	891	730 690	61	9.44	7.30	40.5	94.4	73.0	20.5	.944	.730	0.5	.891	169 159	119 112	79.3	56.3
.84		121.5	8.41	6.51	101.5	84.1	65.1	81.5	841	651		8.41	6.51	41.5	84.1		21.5	.841	.651	1.5	.708	150	106	74.9	53.1
.79			7.94	6.15	102	79.4	61.5	82	794	615	62	7.94	6.15	42	79.4	61.5	22	.794	.615	2	.631	142	100	70.7	50.2
.75	.580	122.5	7.50	5.80	102.5	75.0	58.0	82.5	750	580	62.5	7.50	5.80	42.5	75.0	58.0	22.5	.750	.580	2.5	.562	134	94.5	66.7	47.3
.70	548	123	7.07	5.48	103	70.7	54.8	83	707	548	63	7.07	5.48	43	70.7	54.8	23	.707	.548	3	.501	126	89.3	63.0	44.7
.668	.517	123.5	6.68	5.17	103.5	66.8	51.7	83.5	668	517	63.5	6.68	5.17	43.5	66.8	51.7	23.5	.668	.517	3.5	.447	119	84.3	59.4	42.2
.630		124	6.30	4.88	104	63.0	48.8	84	630	488	64	6.30		44	63.0	48.8	24	.530	.488	4	.398	113	79.5	56.1	39.8
.590		124.5	5.96	4.61	104.5	59.6	46.1	84.5	596	461	64.5	5.96		44.5	59.6	46.1	24.5	.596	.461	4.5	. 355	106	75.1	53.0	37.6 35.5
.562	.435	125	5.62	4.35	105	56.2	43.5	85	562	435	65	5.62	4.35	45	56.2	43.5	25	.562	.435	5	.316	100	70.9	50.0	33.3
. 53	. 411	125.5	5.31	4.11	105.5	53.1	41.1	85.5	531	411	65.5	5.31	4.11	45.5	53.1	41.1	25.5	.531	.411	5.5	.282	94.9	67.0	47.3	33.5
.50		126	5.01	3.88	106	50.1	38.8	86	501	388	66		3.88	46	50.1		26	-501	.388	6	.251	89.6	63.2	44.6	31.7
.473	. 366	126.5	4.73	3.66	106.5	47.3	36.6	86.5	473	366	66.5	4.73	3.66	46.5	47.3	36.6	26.5	.473	.366	6.5	. 224	84.5	59.6	42.1	29.9
.446		127	4.46	3.45	107	44.6	34.5	87	446	345	67	4.46	3.45	47	44.6	34.5	27	.446	.345	7	.199	79.7	56.2	39.7	28.1
.422		127.5		3.26	107.5	42.2	32.6	87.5	422	326	67.5	4.22	3.26	47.5	42.2	32.6	27.5	.422	. 326	7.5	.178	75.3	53.1	37.5	26.6
.398		128	3.98	3.08	108	39.8	30.8	. 88	398	308	68		3.08	48	39.8	30.8	28	.398	. 308	8	.158	71.1	50.2	35.4	23.7
.376		128.5	3.76	2.90	108.5	37.6	29.0	88.5	376	290		3.76	2.90	48.5	37.6	29.0	28.5	.376	.290	8.5	.141	67.0	47.3	31.5	22.3
.335		129.5	3.54	2.74	109.5	35.4	27.4 25.9	89 89.5	354 335	274 259	69 69.5	3.54	2.74	49 49.5	35.4	27.4	29 29.5	.354	.274	9.5	.125	63.3	44.7 42.2	29.8	21.1
.316		130		2.44	110	31.6		90	316	244	70	3.16	2.44	50	31.6	24.4	30	.335	.259	10	.112	59.8 56.4	39.8	28.1	19.9
1.0	.2	1,00	0.10	2.4.	1	01.0	247	50	010	247	,,	0.10	2.44	30	01.0	24.4	00	.510	.244	,,,	.100	30.4	39.0)
. 298		130.5	2.98		110.5	29.8	23.2	90.5	298	232	70.5	2.98	2.32	50.5	29.8	23.2	30.5	.298	.232	10.5	.0891	53.6	37.0	26.7	18.9
.281	.218	131	2.81		111	28.1	21.8	91	281	218	71	2.81	2.18	51	28.1	21.8	31	. 281	.218	11	.0794	50.3	35,5	25.1	17.8
.265		131.5			111.5	26.5	20.5	91.5	265	205	71.5	2.65	2.05	51.5	26.5		31.5	.265	. 205	11.5	.0708	47.3	33.4	23.6	15.8
.251	.194	132	2.51	1.94	112	25.1	19.4	92	251	194	72	2.51	1.94	52	25.1	19.4	32	. 251	.194	12	.0631	44.8	31.6 29.8	21.0	14.9
.223		133	2.23	1.83	112.5	23.7	18.3 17.3	92.5 93	237 223	183 173	72.5	2.23	1.83	52.5 53	23.7	17.3	32.5	.237	.183	12.5	.0562	42.3	28.2	19.9	14.1
.211	.163	133.5	2.11	1.63	113.5	21.1	16.3	93.5	211	163		2.11	1.63	53.5	21.1	16.3	33.5	.211	.163	13.5	.0447	37.6	26.6	18.7	13.3
199		134	1.99	1.54	114	19.9	15.4	94	199	154	74	1.99	1.54	54	19.9	15.4	34	.199	154	14	.0398	35.6	25.1	17.7	12.6
.188	.145	134.5	1.88	1.45	114.5	18.8	14.5	94.5	188	145		1.88	1.45	54.5		14.5	34.5	.188	.145	14.5	.0355	33.5	23.6	16.7	11.8
.177	.137	135	1.77	1.37	115	17.7	13.7	95	177	137	75	1.77	1.37	55	17.7	13.7	35	.177	. 137	15	.0316	31.6	22.3	15.7	11.2
.168	.130	135.5	1.68	1.30	115.5	16.8	13.0	95.5	168	,,,,	76 6	1 00			10.0	10.0	,, ,	7.00	120		0000		21.2	14.9	10.6
.158	.122	136	1.58	1.22	116	15.8	12.2	96	158	130 122	75.5 76	1.68	1.30	55.5 56		13.0	35.5 36	.168	.130	15.5	.0282	30.0 28.2	19.9	14.0	9.55
.150	.116		1.50	1.16	116.5	15.8	11.6	96.5	150	116		1.50	1.16	56.5	15.8	11.6	36.5	.150	.116	16.5	.0231	26.8	18.9	13.3	9.46
.141	.109	137	1.41	1.09	117	14.1	10.9	97	141	109	77	1.41	1.09	57	14.1	10.9	37	.141	.109	17	.0199	25.2	17.8	12.5	8.89
.133	.103		1.33	1.03	117.5	13.3	10.3	97.5	133	103		1.33	1.03		13.3	10.3	37.5	.133	.103	17.5	.0178	23.8	16.8	11.8	8.40
:125	.097	138	1.25	.975	118	12.5	9.75	98	125	97.5	78	1.25	975	58	12.5	9.75	38	.125	.097	18	.0158	22.4	15.8	11.1	7.91
.119	.092		1.19	.921	118.5	11.9	9.21	98.5	119	92.1	78.5	1.19	921	58.5	11.9	9.21	38.5	.119	.092	18.5	.0141	21.2	15.0	10.6	7.51
.112		139	1.12	.869	119	11.2	8.69	99	112	86.9	79	1.12	899	59	11.2	8.69	39	.112	.086	19	.0125	19.9	14.0	9.89	7.02
.106		139.5	1.06	.820	119.5	10.6	8.20	99.5	106	82.0	79.5	1.06	820	59.5	10.6	8.20	39.5	.106	.082	19.5	.0112	18.9	13.4	9.43	6.28
.100	.077	140	1.00	.774	120	10.0	7.74	100	100	77.4	80	1.00	774	60	10.0	7.74	40	.100	.077	20	.0100	17.8	12.5	8.85	0.20
	1						١ ا]												1	POWER			mV	mv
μV	μV	- db	μV	μV	db	μV	μV	db	μV	μV	- ap	mV	mV	— db	m∨	mV	— ф ь	ν	V	- db	RATIO	l mV	mV	1	لستبيل

			Rei	ationsl	hip b	etwe	en d	ecibel	s, cu	rren	ts, vo	ltage	and	pow	er ra	tios.			
Decibel (Voltage)	Loss	Gain	Decibel (Power)	Decibel (Voltage)	Loss	Gain	Decibel (Power)	Decibel (Voltage)	Loss	Gain	Decibel (Power)	Decibel (Voltage)	Loss	Gain	Decibel	Decibel (Voltage)	Loss	Gain	Decibel (Power)
.0	1.0000	1.000	.0	4.0	.6310	1.555	2.00	8.0	.3981	2.512	4.00	12.0	.2512	3.981	6.00	16.0	.1585	6.310	8.00
. 1	,9886	1.012	. 05	.1	.6237	1.603	.05	.1	.3936	2.541	. 05	.1	.2483	4.027	. 05	. 1	1567	6.383	.05
. 2	.9772	1.023	.10	. 2	.6166	1.622	.10	.2	.3890	2.570	.10	.2	. 2455	4.074	.10	. 2	.1549	6.457	.10
.3	.9661	1.035	. 15	.3	.6095	1.641	. 15	.3	.3846	2.600	.15	.3	. 2427	4.121	. 15	.3	.1531	6.531	. 15
4	.9550	1.047	. 20	.4	.6026	1.660	. 20	.4	.3802	2.630	. 20	-4	.2399	4.169	. 20	.4	.1514	6.607	. 20
.5	.9441	1.059	. 25	.5	.5957	1.679	. 25	.5	.3758	2.661	. 25	. ,5	. 2371	4.217	. 25	.5	.1496	6.683	. 25
.6	.9333	1.072	.30	6	.5888	1.698	.30	.6	.3715	2.692	.30	.6	.2344	4.266	.30	.6	.1479	6.761	. 30
. 7	.9226	1.084	. 35	.7	.5821	1.718	. 35	.7	.3673	2.723	. 35	.7	. 2317	4.315	. 35	.7	.1462	6.839	. 35
.8	.9120	1.096	.40	.8	.5754	1.738	. 40	.8	.3631	2.754	.40	.8	. 2291	4.365	. 40	8	.1445	6.918	.40
. 9	.9016	1.109	. 45	.9	.5679	1 758	.45	.9	.3589	2.786	.45	.9	.2265	4.416	. 45	.9	.1429	6.998	. 45
1.0	.8913	1.122	. 50	5.0	.5623	1.778	. 50	9.0	.3541	2.817	. 50	13.0	.2239	4.467	. 50	17.0	.1413	7.070	. 50 . 55
. 1	.8810	1.135	. 55	.1	.5559	1.799	. 55	.1	.3508	2.851	.55	.1	.2213	4.519	. 55	. 1	.1396	7.161	.60
.2	.8710	1.148	. 60	. 2	.5495	1.820	.60	.2	.3467	2.884	.60	.2	.2188	4.571	. 60	2	.1380	7.244	.65
. 3	.8610	1.161	.65	.3	.5433	1.841	.65	.3	.3428	2.917	.65	.3	.2163	4.624	. 65	.3	.1365	7.328	.70
. 4	.8511	1.175	.70	.4	.5370	1.862	.70	.4	. 3388	2.951	.70	.4	. 2138	4.677	. 70	.4	.1349	7.413	.75
. 5	.8414	1.189	.75	.5	.5309	1.884	.75	. 5	.3350	2.985	.75	.5	. 2113	4.732	. 75	.5	.1334	7. 499	.80
.6	.8318	1.202	.80	.6	.5248	1.905	. 80	.6	. 3311	3.020	. 80	.6	. 2089	4.786	. 80	.6	.1318	7.586	.85
.7	.8222	1.216	. 85	.7	.5188	1.928	. 85	.7	.3273	3.055	. 85	.7	.2045	4.842	. 85	.7	.1303	7.674	.90
.8	.8128	1.230	.90	.8	.5129	1.960	.90	.8	.3236	3.090	. 90	.8	. 2042	4.898	. 90	.8	.1288	7.762	.95
.9	.8035	1.245	.95	.9	.5070	1.972	.95	.9	. 3199	3.126	.95	.9	.2018	4.955	. 95	.9	.1274	7.852	.50
2.0	.7943	1.259	1.00	6.0	.5012	1.995	3.00	10.0	.3162	3.162	5.00	14.0	.1995	5.012	7.00	18.0	. 1259	7.943	9.00 .05
. 1	.7852	1.274	. 05	.1	. 4955	2.018	. 05	. 1	.3126	3.199	. 05	.1	.1972	5.070	. 05	. 1	.1245	8.035	.10
. 2	.7762	1.288	.10	.2	.4898	2.042	.10	.2	.3090	3.236	.10	.2	.1950	5.129	. 10	.2	.1230	8.128	.15
. 3	.7684	1.303	. 15	.3	.4842	2.065	.15	.3	. 3055	3.273	. 15	.3	.1928	5.188	. 15	. 3	.1216	8.222	. 20
. 4	.7586	1.316	. 20	. 4	. 4785	2.089	. 20	.4	.3020	3.311	. 20	.4	. 1905	5.248	. 20	.4	.1202	8.318	. 25
.5		1.334	.25	.5	.4732	2.113	. 25	.5	. 2985	3.350	. 25	.5	.1884	5.309	. 25	.5	.1189	8.414	. 30
. 6	.7413	1.349	.30	.6	.4677	2.138	.30	.6	. 2951	3.388	. 30	.6	.1862	5.370	.30	.6	.1175	8.511 8.610	, 35
. 7	.7328	1.365	.35] .7	.4624	2.163	. 35	.7	.2917	3.428	. 35	.7	.1841	5,433	. 35	.7	.1161	8.710	. 40
. 8	.7244	1.380	.40	.8	. 4571	2.188	.40	.8	.2884	3.467	.40	.8	.1820	5.495	. 40	.8	.1148	8.811	.45
.9	.7161	1.396	.45	.9	.4519	2.213	.45	.9	. 2851	3.508	,45	.9	. 1799	5.559	. 45	.9	.1135	8.011	
3.0	.7073	1.413	.50	7.0	.4467	2.239	.50	11.0	. 2818	3.548	.50	15.0	. 1778	5.623	. 50	19.0	.1122	8.913	.50 .55
. 1	.6998	1.429	.55	.1	.4416	2.265	. 55	.1	.2786	3.589	.55] .1	.1758	5.689	.55	.1	.1109	9.016	.60
. 2		1.445	.60	.2	.4365	2.291	. 60	.2	. 2754	3.631	.60	.2	.1738	5.754	. 60	.2	.1096	9.120	.65
. 3	.6839	1.462	. 65	.3	.4315	2.317	. 65	.3	. 2723	3.673	.65	.3	.1718	5.821	. 65	. 3	.1084	9.226	.70
. 4		1.479	.70	. 4	.4266	2.344	.70	.4	.2692	3.715	.70	.4	. 1698	5.888	. 70	.4	.1072	9.333	.75
. 5	.6683	1.496	.75	.5	. 4217	2.371	.75	.5	.2661	3.756	.75	.5	.1679	5,957	.75	.5	.1059	9.441	.80
.6	.6607	1.514	.80	.6	.4169	2.399	.,80 ,	.6	.2630	3.802	.80	.6	.1660	6.026	. 80	.6	.1047	9.550	.85
.7	. 6531	1.531	. 85	.7	. 4121	2.427	. 85	.7	. 2600	3.846	. 85	.7	.1641	6,095	. 85	.7	.1035	.9.661	
.8		1.549	.90	.8	.4074	2.455	.90	.8	. 2570	3.890	.90	.8	.1622	6.166	. 90	.8	.1023	9.772	95
.9	.6383	1.567	. 95	.9	.4027	2.483	.95	.9	. 2541	3.936	.95	.9	.1603	6,237	.95	.9	.1012	9.886	.95

.8		1.549	.95	.8	.4074	2.455	.95	.8	.2570		
Decibel (Voltage)		Lo				Gain		Dec (Pov	ibel .		
20.0		.10	000			10.00					
	as poir left. Thu 10 1	0-20 Db. at one st		t	Use the sas 0-20 I point one right. Thus since 10 Db.=3 30 Db.=3	Db., but s step to ce .162	hift	This column repeats every 10 Db. instead of every 23 Db.			